

EMC - TEST REPORT

Test Report No.:	CPSC01150814	April 28, 2014 Date of issue
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Type / Model Name : POKA POKA

Modified Model List : None

Product Description : HEATING PAD

Applicant : Richway & Fuji Bio Inc.

Address : 1750 Kalakaua Avenue #103 - 3534
Honolulu, Hawaii 96826

Contact person : Mr. Calvin Kim
Tel.: 808 589 2800

Manufacturer : RICHWAY & LIFE Co., Ltd.

Address : 11F, ACE Gwang Myeong Tower B,
1365, Soha 1-dong, Gwangmyeong-si,
Gyeonggi-do, 423-798
Republic of Korea

Test Standards : EN 60601-1-2:2007+AC:2010

Test Result : Complied

*This test report consists of 37 pages. The test report only responds to the tested sample only.
It's not allowed to copy this report partly without the allowance of the test laboratory.*

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Test Standards

- EN 60601-1-2:2007+AC:2011
Medical electrical equipment – Part 1-2: General requirements for basic safety and essential performance – Collateral standard: Electromagnetic compatibility – Requirements and tests

Referenced document

- EN 55014-1:2006+A1:2009+A2:2011
Electromagnetic compatibility – Requirements for household appliances, electric tools and similar apparatus - Part 1: Emission
- EN 61000-3-2:2006+A1:2009+A2:2009
Electromagnetic compatibility (EMC) – Part 3-2: Limits for harmonic current emissions (equipment input current up to and including 16 A per phase).
- EN 61000-3-3:2008
Electromagnetic compatibility (EMC) – Part 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current \leq 16 A per phase and not subject to conditional connection.
- EN 61000-4-2:2009
EMC – Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test.
- EN 61000-4-3:2006+A1:2008+A2:2010
EMC – Part 4-3: Testing and measurement techniques - Radiated, radio-frequency of Electromagnetic field immunity test
- EN 61000-4-4:2004+A1:2010
EMC – Part 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test.
- EN 61000-4-5:2006
EMC – Part 4-5: Testing and measurement techniques – Surge immunity test.
- EN 61000-4-6:2009
EMC – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields.
- EN 61000-4-8:
EMC – Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test
- EN 61000-4-11:2004
EMC – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variation immunity tests.

Additions, deviations and exclusions from standards

No additions, deviations or exclusions have been made from standards

Test Environment

Address of the test Laboratory.

- ESTECH Co., Ltd.

97-1, Hoiuk-Ri, Majang-Myun,
Icheon-City, Kyungki-Do,
Korea

Environmental condition

During the measurement the environmental conditions were within the listed ranges:

Temperature: 20.8 °C – 21.8 °C

Relative Humidity: 49.2% - 51.6%

Statement of measurement uncertainty

The measurement uncertainty describes the overall uncertainty of the given measured value during the operation of the EUT in the above-mentioned way.

Measurement uncertainty is calculated in accordance with ISO “Guide to the expression of uncertainty in measurement”. The measurement uncertainty is given with a confidence of 95%.

Continuous disturbance, mains terminal voltage, ($k = 2$, 95%)

- 0.15 MHz – 30 MHz: $\pm 1.66\text{dB}$

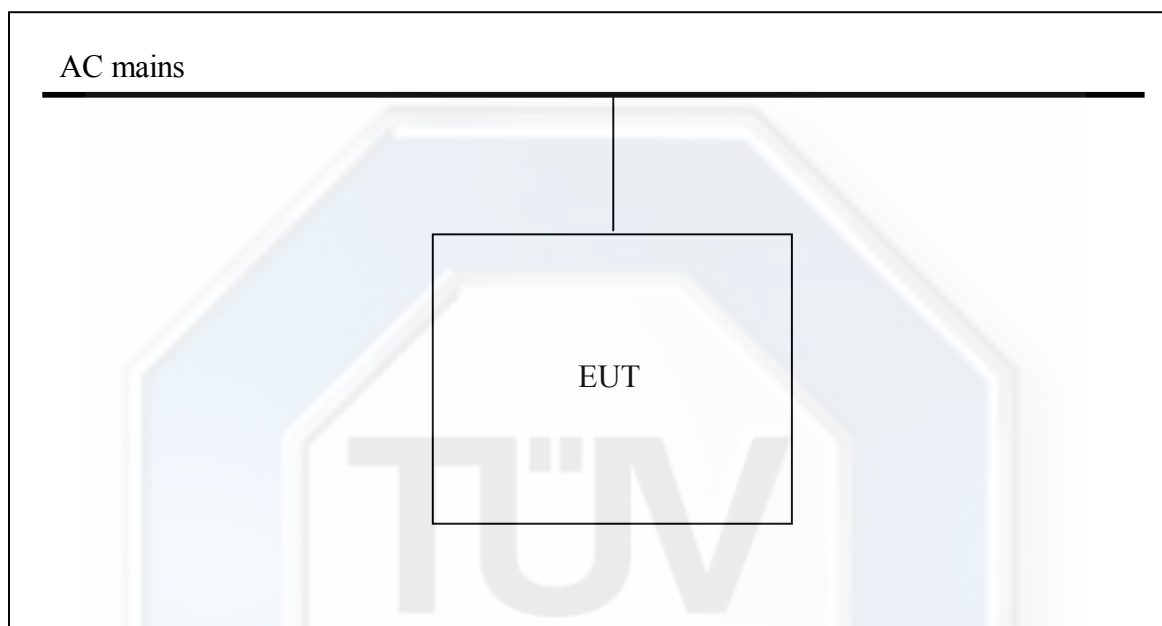
Radiated Disturbances: ($k = 2$, 95%)

- Horizontal polarization: $\pm 3.20\text{dB}$

- Vertical polarization: $\pm 4.02\text{dB}$

Test set-up and Condition

For the test set-up and condition, please see the below and the photographs of test set-up, Appendix A.



Test Operation Mode of the Equipment Under Test (EUT) :

During the testing, the equipment under test was operated under the following conditions:

- ☐ Stand-by
- ☐ Test Program (H-Pattern)
- ☐ Test Program (Customer Specified)
- ☒ Operating Mode: Set the controller to the Max temperature mode

☐ _____

The following peripheral devices and interface cables were connected during the testing:

- | | |
|---|--------------------------------|
| <input checked="" type="checkbox"/> Power cable | Type : Unshielded type (2.8 m) |
| <input type="checkbox"/> _____ | Type : _____ |
| <input type="checkbox"/> _____ | Type : _____ |
| <input type="checkbox"/> _____ | Type : _____ |

Performance Criteria for Immunity testing

Performance criterion A: No function disturbances, such as changes in the power are allowed during the test.

Performance criterion B: The EUT shall continue to operate as intended after the test.
During the test, degradation of performance is allowed however.

Performance criterion C: Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by power on/off.

Performance verification: The EUT was observed the status of controller during immunity test.

Summary

General Remarks

The results in this report apply only to sample tested.
No additions, deviations or exclusions have been made from standard.
All tests are performed with the contents of the accreditation.

Final Assessment

We confirm that the product tested without reasonable doubt will fulfil the requirements concerning electromagnetic compatibility according to the above mentioned standard harmonised with the EMC Directive 2004/108/EC.

Date of receipt of test sample : March 24, 2014

Testing commenced on : April 04, 2014

Testing concluded on : April 28, 2014

Reviewed by:



Jin-Mo Yang / Technical Manager of
ESTECH

Tested by:



Jin-Ho Kim / Test Engineer of ESTECH

Approved by:



TÜV SÜD Korea Ltd.

Test Results				Order No.: CPSC01150814
Manufacture	RICHWAY & LIFE Co., Ltd.	Type	HEATING PAD	<input checked="" type="checkbox"/> Approval Test (EMI/EMS)
Applicant	Richway & Fuji Bio Inc.	Incoming date	Mar. 26, 2014	<input type="checkbox"/> Retest / Pre-test
Model	POKA POKA	Outgoing date	Apr. 28, 2014	<input type="checkbox"/> Mass Production test
M/L models	None			<input type="checkbox"/> Technical Documentation
Test are made according to the EN 60601-1-2				
Kind of Test			Serial No.: None	
Emission			Max. Limit exceeding	<input checked="" type="checkbox"/> O.K <input type="checkbox"/> Not O.K <input type="checkbox"/> N/A
2.1 Mains terminal voltage, (0.15 MHz – 30 MHz)				
2.1.1 Continuous disturbance			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.1.2 Discontinuous disturbance			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.2 Disturbance power, (30 MHz – 300 MHz)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.3 Harmonic current / Voltage fluctuation & flicker			<input type="checkbox"/>	<input checked="" type="checkbox"/>
Immunity				
2.4 ESD (EN 61000-4-2)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.5 Immunity to radiated electromagnetic fields (EN 61000-4-3)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.6 EFT/Burst (EN 61000-4-4)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.7 Surge (EN 61000-4-5)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.8 Immunity to conducted disturbance (EN 61000-4-6)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.9 Power frequency magnetic field immunity (EN 61000-4-8)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.10 Voltage dip, interruption & variations (EN 61000-4-11)			<input checked="" type="checkbox"/>	<input type="checkbox"/>
Remarks: Rated input voltage is AC 120 V with 60 Hz.				

2.1.1	Mains terminal voltages - Continuous disturbance		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test Engineer	Jin-Ho Kim

- Test data

Frequency [MHz]	Line	Quasi-Peak			Average		
	H / N	Disturbance Level [dBμV]	Permitted Limit [dBμV]	Margin [dB]	Disturbance Level [dBμV]	Permitted Limit [dBμV]	Margin [dB]
Fundamental frequencies:							
0.16	H / N	<<	65.5	<<	<<	58.3	<<
0.24	H / N	<<	62.1	<<	<<	53.9	<<
0.55	H / N	<<	56.0	<<	<<	46.0	<<
1.00	H / N	<<	56.0	<<	<<	46.0	<<
1.40	H / N	<<	56.0	<<	<<	46.0	<<
2.00	H / N	<<	56.0	<<	<<	46.0	<<
3.50	H / N	<<	56.0	<<	<<	46.0	<<
6.00	H / N	<<	60.0	<<	<<	50.0	<<
10.00	H / N	<<	60.0	<<	<<	50.0	<<
22.00	H / N	<<	60.0	<<	<<	50.0	<<
30.00	H / N	<<	60.0	<<	<<	50.0	<<
Other frequencies:							
0.150	H	56.0	66.0	-10.1	<<	59.0	<<
0.200	H	52.9	63.7	-10.8	<<	56.0	<<
0.270	H	49.6	61.1	-11.5	<<	52.7	<<

Note) '<<' means that the disturbance voltage level is lower than 20dB below the limit.

The measured disturbance voltage level includes the factor of LISN and Pulse Limiter and Cable loss.

Remarks: For the detailed graph, see the Appendix B1.

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Type</u>	<u>Serial No.</u>	<u>Due calibration</u>
Test receiver	R&S	ESPI	100005	2015. 01. 12
LISN	R&S	ESH3-Z5	838979/010	2015. 01. 12
Pulse Limiter	R&S	ESH3-Z2	-	2015. 01. 12

2.1.2	Mains terminal voltages - Discontinuous disturbance		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test Engineer	Jin-Ho Kim

Operating mode: Normal operation mode

Observation time (min): 120 minutes

Frequency	(MHz)	0.15	0.50	1.40	30.00
Permitted limit for continuous interference	(dB μ V)	66	56	56	60
Counted clicks < 10 ms	(number)	0	0	0	0
10 ms < clicks < 20 ms	(number)	0	0	0	0
Counted clicks > 20 ms	(number)	0	0	0	0
Counted clicks sum	(number)	0	0	0	0
Duration of continuous interference	(s)	0	0	0	0
Switching operations	(number)	-			
Factor	(f)	-	-	-	-
Click rate, N		-			
Value to be added	(dB)	-	-	-	-
Permitted limit for clicks	(dB μ V)	-	-	-	-
Counted clicks exceeding the limit	(number)	-	-	-	-
Counted clicks allowed to exceed the permitted limit	(number)	-	-	-	-
Complies with the limit		YES	YES	YES	YES

Remarks:**Test instrumentation**

<u>Equipment</u>	<u>Manufacturer</u>	<u>Type</u>	<u>Serial No.</u>	<u>Due calibration</u>
Discontinuous Interference analyzer	Schaffner	DIA1512D	5239	2014. 10. 21
LISN	R&S	ESH3-Z5	838979/010	2015. 01. 12



2.2	Radiated disturbances (30 MHz – 1000 MHz)		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test Engineer	Jin-Ho Kim

- **Test data**

Frequency [MHz]	Reading [dBμV]	Pol. [Hor./Ver.]	Height [m]	Correction factor		Result [dBμV/m]	Limit [dBμV/m]	Margin [dB]
				Antenna [dB/m]	Cable [dB]			
45.2	3.2	V	4.0	12.8	1.2	17.20	30.0	12.8
66.2	4.8	V	1.0	11.6	1.3	17.81	30.0	12.2
102.2	5.0	V	1.0	8.5	1.7	15.20	30.0	14.8
144.0	2.5	H	4.0	12.3	2.0	16.80	30.0	13.2
206.4	8.1	H	4.0	9.8	2.3	20.10	30.0	9.9
302.8	3.5	V	1.0	13.6	2.7	19.80	37.0	17.2
325.8	4.5	H	3.2	14.1	2.8	21.50	37.0	15.5

Note) H: Horizontal polarization, V: Vertical polarization

Total Results (dBμV/m) = Level (dBμV) + Antenna Factor (dB/m) + Cable Loss (dB)

Remarks:

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Type</u>	<u>Serial No.</u>	<u>Due calibration</u>
Test Receiver	R&S	ESCI7	100916	2015. 01. 22
Logbicon Antenna	Schwarzbeck	VULB 9168	237	2015. 01. 12

2.3	Harmonic current / Voltage fluctuations & flicker		
<i>Product</i>	HEATING PAD		
<i>Model / Type No.</i>	POKA POKA	<i>Applicant</i>	Richway & Fuji Bio Inc.
<i>Serial No.</i>	NONE	<i>Test Engineer</i>	Jin-Ho Kim

■ - Test not applicable

Harmonic current emissions

Voltage fluctuations flicker

Note: The input voltage is 120 V / 60 Hz

Remarks:

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Type</u>	<u>Serial No.</u>	<u>Due calibration</u>
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2.4	Electrostatic Discharge (ESD)		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against electrostatic discharge was performed in a shielded room.

☐ - Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Full compact chamber

Test specifications:

- Discharge voltage Conducted:
- | | | |
|--|--|--------------------------------|
| <input type="checkbox"/> 1 kV | <input checked="" type="checkbox"/> 2 kV | <input type="checkbox"/> 3 kV |
| <input checked="" type="checkbox"/> 4 kV | <input checked="" type="checkbox"/> 6 kV | <input type="checkbox"/> __ kV |
- Discharge voltage Air:
- | | | |
|--|--|--------------------------------|
| <input checked="" type="checkbox"/> 2 kV | <input checked="" type="checkbox"/> 4 kV | <input type="checkbox"/> 6 kV |
| <input checked="" type="checkbox"/> 8 kV | <input type="checkbox"/> 15 kV | <input type="checkbox"/> __ kV |
- Discharge impedance:
- | | |
|---|--|
| <input checked="" type="checkbox"/> 330 Ω / 150 pF | <input type="checkbox"/> 150 Ω / 150 pF |
|---|--|
- Discharge factor:
- ☒ 1 s
- Number of discharges:
- ☒ 10 times (each point, voltage and polarity)
- Kind of discharges:
- | | |
|--------------------|---|
| Direct discharge | <input checked="" type="checkbox"/> Air discharge |
| | <input checked="" type="checkbox"/> Contact discharge |
| Indirect discharge | <input checked="" type="checkbox"/> Contact discharge |
- Polarity:
- | | |
|--|--|
| <input checked="" type="checkbox"/> positive | <input checked="" type="checkbox"/> negative |
|--|--|

Location of discharge:

- - See drawing in Appendix C
- - Each location on the surface touchable by hand
- Horizontal Coupling Plane (HCP)
- Vertical Coupling Plane (VCP)
- Infrared remote control

Test point #	Test level [kV]	Air/ Contact	Polarity (+/-)	Pass/ Fail	Comment
VCP	2/4/6	Contact	+/-	Pass	Criterion A fulfilled
HCP	2/4/6	Contact	+/-	Pass	Criterion A fulfilled
1. Front LED part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
2. Front Button part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
3. Front power cable part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
4. Front connector part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
5. Rear side cover part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
6. Rear connector part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
7. Left side cover part	2/4/8	Air	+/-	Pass	Criterion A fulfilled
8. Right side cover part	2/4/8	Air	+/-	Pass	Criterion A fulfilled

Result:

- No degradation of function - Met Criterion A
- Distortion of function - Met Criterion B
- Error of function - Met Criterion C
- Loss of function - Unrecoverable Failure
- Safe failure
- Unsafe failure

Remarks:

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due Calibration</u>
ESD Generator	Haefely	PESD-1600	H605105	2014. 04. 26

2.5	Immunity to radiated electromagnetic fields		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against radiated electromagnetic fields was performed in a chamber.

☐ - Test not applicable

Test location:

- ☐ Anechoic chamber
☐ Full compact chamber

Test specifications:

Frequency - range:

- ☐ 27 MHz - 500 MHz ☐ 26 MHz – 1 000 MHz
☒ 80 MHz – 2 500 MHz ☐ 1 400 MHz – 2 000 MHz
☐ 2 000 MHz – 2 700 MHz

Field strength:

- ☐ 1 V/m (2 000 MHz – 2 700 MHz) ☒ 3 V/m
☐ 10 V/m ☐ 20 V/m

Distance of antenna - EUT:

- ☐ 1 m ☒ 3 m ☐ __ m

Modulation:

- ☒ AM 80% with 1 kHz sinewave
☐ FM : kHz
☐ PM 50% with 200 Hz
☐ un-modulated

Frequency step:

- ☐ 0.0015 decades/s
☒ 1% / 3 s ☐ 1% / 1 s

Polarization of antenna:

- ☒ Horizontal ☒ Vertical ☐ circular

Position of EUT:

- ☒ Front ☒ Rear ☒ Right ☒ Left

Result:

- | | |
|--|-------------------------|
| <input checked="" type="checkbox"/> No degradation of function | - Met Criterion A |
| <input type="checkbox"/> Distortion of function | - Met Criterion B |
| <input type="checkbox"/> Error of function | - Met Criterion C |
| <input type="checkbox"/> Loss of function | - Unrecoverable Failure |
| <input type="checkbox"/> Safe failure | |
| <input type="checkbox"/> Unsafe failure | |

Remarks:
Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Signal Generator	HP	8648C	3623A03549	2015.01.12
Amplifier	AR	205W1000AM1	311841	2015.01.12
Amplifier	AR	60S1G3M1	311684	2015.01.12
Power meter	R&S	NRVD	DE25524	2015.01.12
Power Sensor	R&S	URV5-Z2	100592	2015.01.13
Hybrid Log periodic Antenna	TDK	LPDA-0803	130243	-
System interface	TDK	SI-300-2	41610	-

2.6	Electrical Fast Transients (BURST)		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against electrical fast transients was performed in a shielded room.

☐ Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Anechoic chamber no.2
- ☐ Full compact chamber

Test specifications:

<u>Pulse Amplitude-</u>	<input checked="" type="checkbox"/> 0.5 kV	<input checked="" type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>AC Power Port</u>	<input checked="" type="checkbox"/> 2.0 kV	<input type="checkbox"/> 4.0 kV	<input checked="" type="checkbox"/> C/D Network
<u>Pulse Amplitude-</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>Signal Port</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> 4.0 kV	<input type="checkbox"/> C/D Network
<u>Pulse Amplitude- Signal/Control</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>RS-485</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> ___ kV	
<u>Pulse Amplitude- Process</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>Audio/Video Signal Port</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> ___ kV	
<u>Burst frequency:</u>	<input type="checkbox"/> 2.5 kHz	<input checked="" type="checkbox"/> 5.0 kHz	<input type="checkbox"/> ___
<u>Coupling time:</u>	<input checked="" type="checkbox"/> 120 s	<input type="checkbox"/> ___ minute	
<u>Polarity:</u>	<input checked="" type="checkbox"/> positive	<input checked="" type="checkbox"/> negative	

Test points of coupling:

Name of lines: AC Power line

type of lines:

☐ shielded

☒ unshielded

status of lines:

☐ passive

☒ active

kind of transmission:

☒ analogue

☐ digital

length of lines:

☒ 2.8 m

Result:

- ☒ No degradation of function - Met Criterion A
- ☐ Distortion of function - Met Criterion B
- ☐ Error of function - Met Criterion C
- ☐ Loss of function - Unrecoverable Failure
- ☐ Safe failure
- ☐ Unsafe failure

Remarks:

Test No. #	Level [kV]	Polarity +/-	Line for test	Pass/ Fail	Comment
1	2	+	AC-mains (L1, L2, L1-L2)	Pass	Criterion A fulfilled
2	2	-	AC-mains (L1, L2, L1-L2)	Pass	Criterion A fulfilled

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Compact test system	Haefely	ECOMPACT 4	153528	2015. 01. 12

2.7	Surge		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against surge was performed in a shielded room.

☐ Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Anechoic chamber no.2
- ☐ Full compact chamber

Test specifications:

<u>Test Voltage - AC Power Port</u>	<input checked="" type="checkbox"/> 0.5 kV	<input checked="" type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>(Differential mode)</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> 4.0 kV	<input checked="" type="checkbox"/> C/D Network
<u>Test Voltage - AC Power Port</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>(Common mode)</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> 4.0 kV	<input type="checkbox"/> C/D Network
<u>Test Voltage - Signal/Data</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>Non Control Port</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> ___ kV	
<u>Test Voltage - Process</u>	<input type="checkbox"/> 0.5 kV	<input type="checkbox"/> 1.0 kV	<input type="checkbox"/> Coupling Clamp
<u>Audio/Video Signal Port</u>	<input type="checkbox"/> 2.0 kV	<input type="checkbox"/> ___ kV	
<u>Phase</u>	<input checked="" type="checkbox"/> 0 degree	<input checked="" type="checkbox"/> 90 degree	
	<input checked="" type="checkbox"/> 270 degree	<input checked="" type="checkbox"/> 360 degree	<input type="checkbox"/> other _____ degree
<u>Number of surges:</u>	<input checked="" type="checkbox"/> 5 times / angle	<input type="checkbox"/> ___ times	
<u>Polarity:</u>	<input checked="" type="checkbox"/> positive	<input checked="" type="checkbox"/> negative	
<u>Repetition Rate</u>	<input checked="" type="checkbox"/> 60 s	<input type="checkbox"/> ___ s	

Test points of coupling:

name of lines: AC Power line

type of lines: ☐ shielded ☒ unshielded
status of lines: ☐ passive ☒ active
kind of transmission: ☒ analogue ☐ digital
length of lines: ☒ 2.8 m

Result:

- ☒ No degradation of function - Met Criterion A
- ☐ Distortion of function - Met Criterion B
- ☐ Error of function - Met Criterion C
- ☐ Loss of function - Unrecoverable Failure
- ☐ Safe failure
- ☐ Unsafe failure

Remarks:

Test No. #	Level [kV]	Phase [°]	Diff. / Comm.	Line for test	Pass/ Fail	Comment
1	0.5 / 1	0/90/270/ 360	Diff.	AC mains (L1-L2)	Pass	Criterion A fulfilled

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Compact test system	Haefely	ECOMPACT 4	153528	2015. 01. 12

2.8	Immunity to conducted disturbance		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against conducted disturbance was performed in a shielded room.

☐ Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Anechoic chamber no.2
- ☐ Full compact chamber

Test specifications:

Frequency - range:

- ☐ 27 MHz - 80 MHz
- ☒ 150 kHz - 80 MHz
- ☐ 26 MHz - 230 MHz
- ☐ 150 kHz - 230 MHz

Field strength:

- ☐ 1 V
- ☒ - 3 V
- ☐ 10 V
- ☐ - __ V

Modulation:

- ☒ AM 80% with 1 kHz sinewave
- ☐ FM : kHz
- ☐ sine wave 1 000 Hz
- ☐ un-modulated
- ☐ PM 1 Hz (0.5 s ON: 0.5 s OFF)

Frequency step / Dwell time:

- ☐ 0.0015 decades/s
- ☒ 1% / 3 s
- ☐ 1% / 1 s

Test points of coupling:

Name of lines: AC Power line

Type of lines: ☐ shielded ☒ unshielded

Status of lines: ☐ passive ☒ active

Kind of transmission: ☒ analogue ☐ digital

Length of lines: ☒ 2.8 m

Result:

- ☒ No degradation of function - Met Criterion A
- ☐ Distortion of function - Met Criterion B
- ☐ Error of function - Met Criterion C
- ☐ Loss of function - Unrecoverable Failure
- ☐ Safe failure
- ☐ Unsafe failure

Remarks:

Freq. [MHz]	Level [V]	Tested line	Pass/ Fail	Comment
0.15 - 80	3.0	Mains	Pass	Criterion A fulfilled.

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Continuous Wave Simulator	EM TEST	CWS 500C	1101-07	2015. 02. 13
CDN	TESEQ	CDN M016	27445	2015. 01. 12
Attenuator	EM TEST	ATT6/75	1001-43	2015. 01. 12

2.9	Power frequency magnetic field immunity		
Type	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against Power frequency magnetic field was performed in a shielded room.

☐ Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Anechoic chamber no.2
- ☐ Full compact chamber

Test specifications:

- | | | | |
|----------------------------|--|--|--|
| <u>Test level</u> | <input checked="" type="checkbox"/> 3 A/m | <input type="checkbox"/> 10 A/m | <input type="checkbox"/> other ____ A/m |
| <u>Frequency tested</u> | <input type="checkbox"/> 50 Hz | <input checked="" type="checkbox"/> 60 Hz | <input type="checkbox"/> ____ Hz |
| <u>Duration:</u> | <input checked="" type="checkbox"/> 120 s | <input type="checkbox"/> ____ s | |
| <u>Axis of Orientation</u> | <input checked="" type="checkbox"/> X axis | <input checked="" type="checkbox"/> Y axis | <input checked="" type="checkbox"/> Z axis |
| <u>EUT type:</u> | <input type="checkbox"/> Table top | <input checked="" type="checkbox"/> Floor standing | |

Result:

- | | |
|---|-------------------------|
| <input checked="" type="checkbox"/> No degradation of function | - Met Criterion A |
| <input type="checkbox"/> Distortion of function | - Met Criterion B |
| <input type="checkbox"/> Error of function (for voltage interruption) | - Met Criterion C |
| <input type="checkbox"/> Loss of function | - Unrecoverable Failure |
| <input type="checkbox"/> Safe failure | |
| <input type="checkbox"/> Unsafe failure | |

Remarks:

Test Point	Freq. [Hz]	Axis	Test level [A/m]	Pass/ Fail	Description
Enclosure	60	X	3	Pass	There was no deviation from normal operation condition during and after test.
Enclosure	60	Y	3	Pass	
Enclosure	60	Z	3	Pass	

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Magnetic field test system	Haefely	MFS 100	154006	Verification
Induction coil	Schaffner	INA 702	200117-022SC	Verification
Magnetic field meter	Narda	ELT-400	L-0033	2015.01.27

2.10	Voltage dips, interruptions & variations		
Product	HEATING PAD		
Model / Type No.	POKA POKA	Applicant	Richway & Fuji Bio Inc.
Serial No.	NONE	Test engineer	Jin-Ho Kim

TEST CONDITIONS AND RESULTS

The measurement of the immunity against interruptions & variations was performed in a shielded room.

☐ Test not applicable

Test location:

- ☒ Shielded room
- ☐ Anechoic chamber no.1
- ☐ Anechoic chamber no.2
- ☐ Full compact chamber

Test specifications:

- | | | | |
|--|---|---|--|
| <u>Voltage reduction</u> | <input checked="" type="checkbox"/> 30% | <input checked="" type="checkbox"/> 60% | <input checked="" type="checkbox"/> 100% |
| <u>Duration of reduction</u>
(No. of periods) | <input checked="" type="checkbox"/> 0.5 periods (for 100% reduction)
<input checked="" type="checkbox"/> 5 periods (for 60% reduction)
<input checked="" type="checkbox"/> 25 periods (for 30% reduction)
<input checked="" type="checkbox"/> 250 periods (for 100% reduction) | | |
| <u>Number of reduction</u> | <input checked="" type="checkbox"/> 3 times | <input type="checkbox"/> other _____ times | |
| <u>Interval between reduction</u> | <input checked="" type="checkbox"/> 10 s | <input type="checkbox"/> other _____ s | |
| <u>Phase</u> | <input checked="" type="checkbox"/> Zero crossing (0 °) | | |
| <u>Nominal Voltage(V_{nom})</u> | <input type="checkbox"/> 100 Va.c. | <input checked="" type="checkbox"/> 120 Va.c. | |
| <u>Nominal Frequency (Hz)</u> | <input type="checkbox"/> 50 Hz | <input checked="" type="checkbox"/> 60 Hz | |

Result:

- | | |
|--|-------------------------|
| <input type="checkbox"/> No degradation of function | - Met Criterion A |
| <input checked="" type="checkbox"/> Distortion of function | - Met Criterion B |
| <input type="checkbox"/> Error of function | - Met Criterion C |
| <input type="checkbox"/> Loss of function | - Unrecoverable Failure |
| <input type="checkbox"/> Safe failure | |
| <input type="checkbox"/> Unsafe failure | |

Remarks:

Test no.	Test level	Voltage level in % of rated U_t	Duration in periods of rated freq.	Pass/Fail	Comment
1	30%	70	25	Pass	Criterion A fulfilled.
2	60%	40	5	Pass	Criterion A fulfilled.
3	100% positive half cycle	0	0.5	Pass	Criterion A fulfilled.
4	100 % negative half cycle	0	0.5	Pass	Criterion A fulfilled.
5	100%	0	250	Pass	Criterion C fulfilled.

* Note: For the 100 % voltage dips, we applied the positive and negative polarity dips starting degree 0 and 180, respectively.

Test instrumentation

<u>Equipment</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>	<u>Due calibration</u>
Compact Test System	Haefely	ECOMPACT 4	153528	2015. 01. 12
Motorized Variac	Haefely	PEV 1610	154005	2015. 01. 12

APPENDIX A. Photographs of Test Set-up

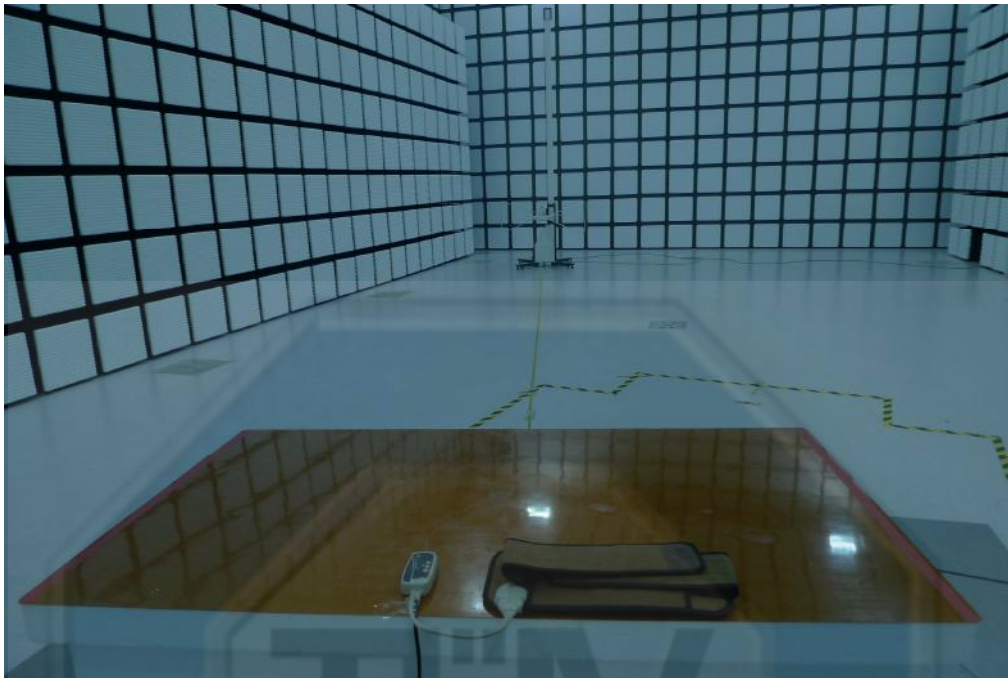
A1. Mains terminal disturbance – Continuous disturbance (0.15 MHz ~ 30 MHz)



A2. Mains terminal disturbance – Discontinuous disturbance



A3. Radiated Disturbance



A4. Harmonic current / Voltage fluctuation & flicker

Not Applicable

A5. ESD



A6. Immunity to radiated electromagnetic fields



A7. Fast transient (Burst)



A8. Surge



A9. Conducted disturbance



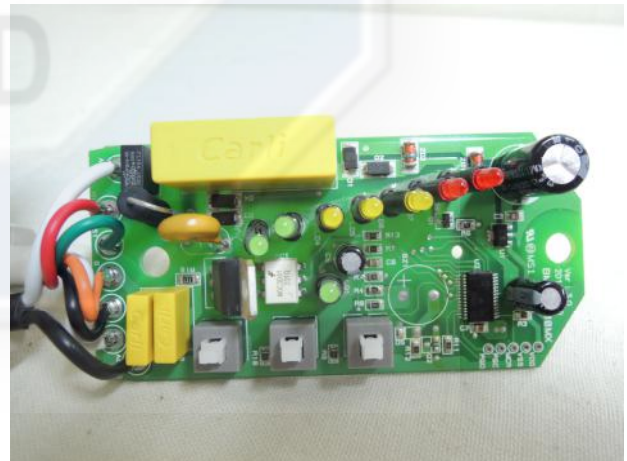
A10. Power frequency magnetic field immunity



A11. Voltage dips, interruptions & variations



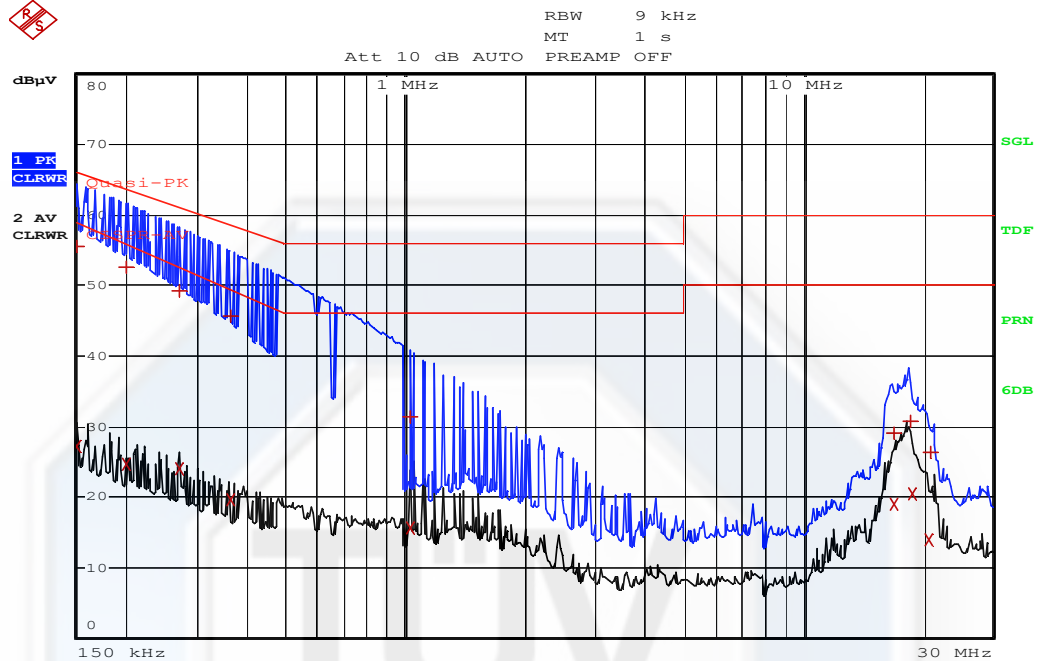
A12. Inside of EUT



APPENDIX B. Test graph / data

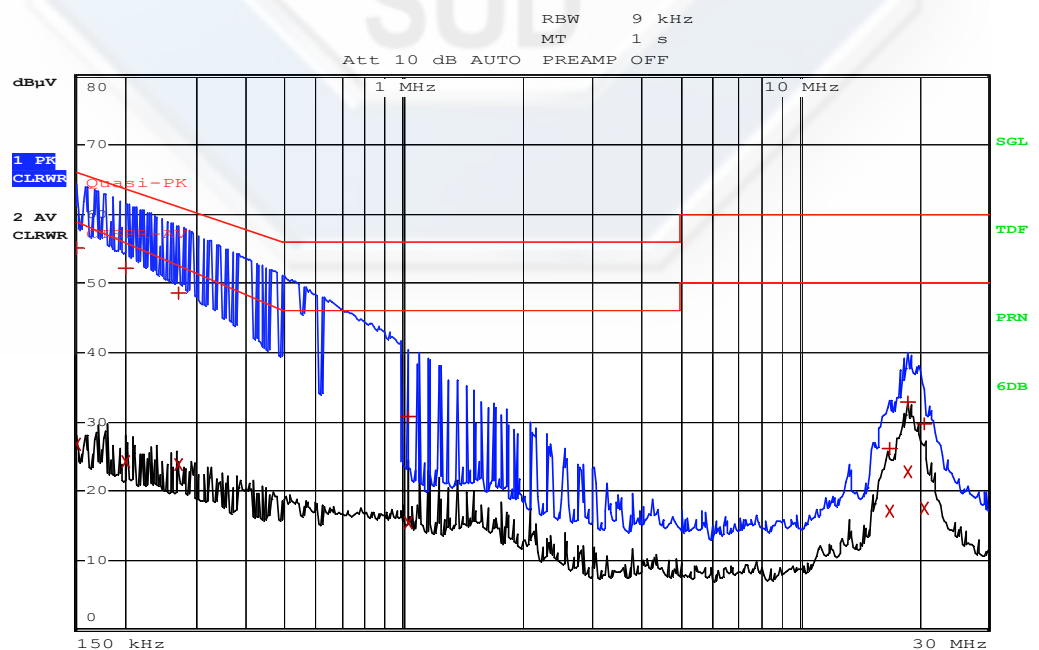
B1. Mains terminal voltage

- Phase H



Comment: ESTC-00563 HOT
Date: 4.APR.2014 18:37:43

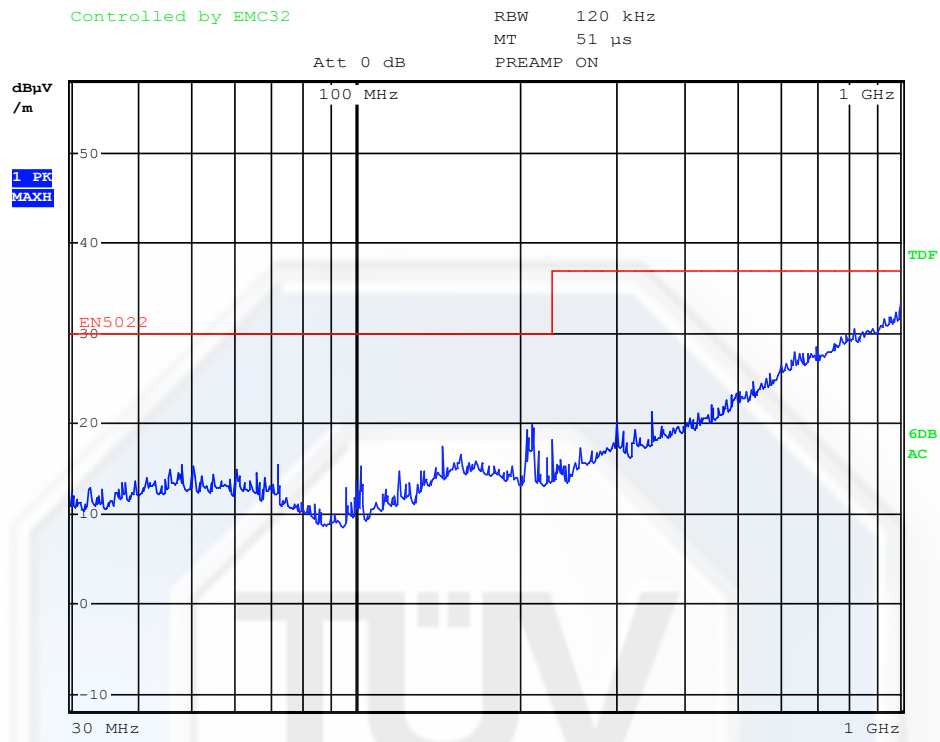
- Phase N



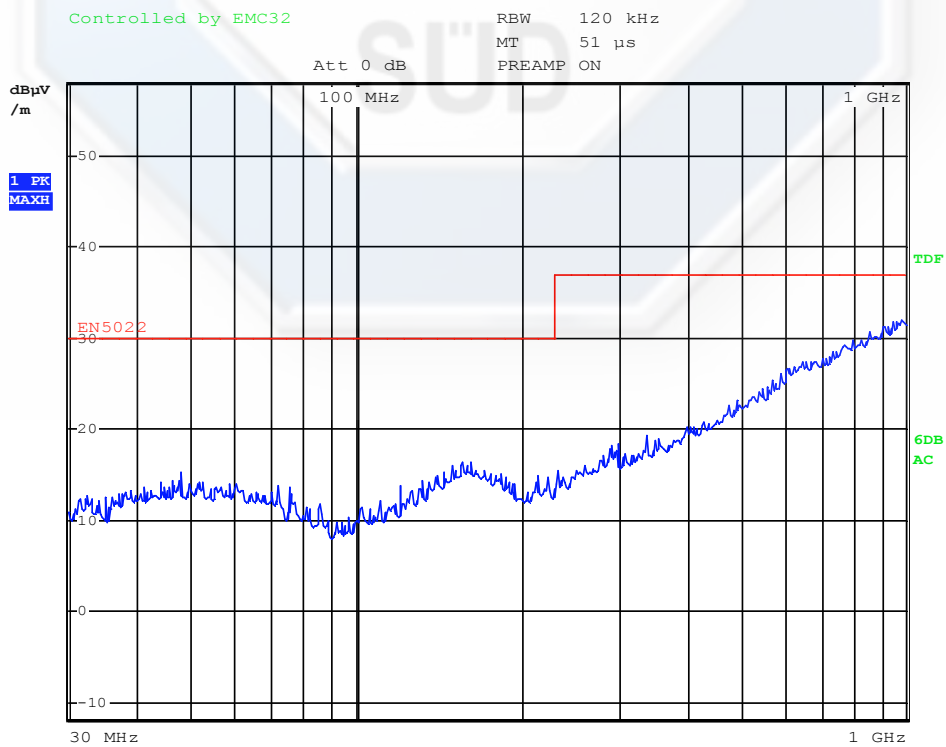
Comment: ESTC-00563 NEUTRAL
Date: 4.APR.2014 18:34:14

B2. Radiated Disturbances

- Horizontal



- Vertical



APPENDIX C. Injection point of ESD

* The application points of ESD (**BLUE TAG**: Contact Discharge, **RED TAG**: Air Discharge):



Constructional data form for EMC testing

Type : HEATING PAD
 Model : POKA POKA Rated Voltage : AC (120) V
 Serial Number : N/A 60 Hz
 Protection class : CLASS II Rated input power : 50 W

Configuration of equipment:

Main Board and Ass'y

Rev.

Rev.

Rev.

Short description of the EUT (Purpose of system, area of use, function of the system) :

Household appliances, HEATING PAD

Source of Interference :

Internal oscillator

Internal frequencies :

Main Clock: 4 MHz

Noise suppression components : Varistor : 10D471 / X2-Capacitor : 1uF 275V

Ferrite bead (TB2012-601), Capacitor (0.047 μ F), and ESD adhesive tapes

Measures for electromagnetic shielding : N/A

Korea
 Place of issue

Date: April 30, 2014

seal and signature of applicant

